Service Data

Vickers®

Directional Valves

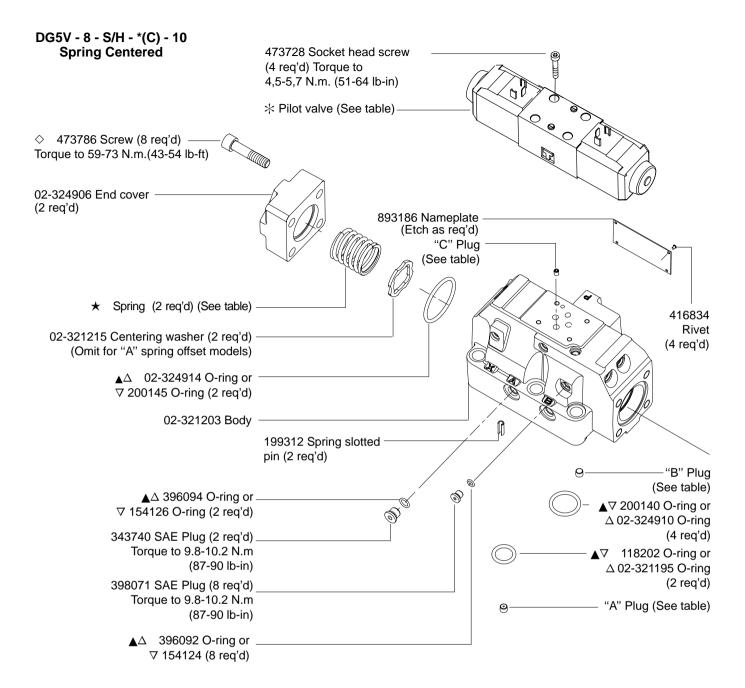


Pilot Operated Directional Valves

(F*) - DG5V - 8 - * - (R) - (B) - ** (L) - (**) - (X) - (*) - (E) - (T) - (*) - (V)M - (S*) - * ** * * (L) - (*) - ** - (***) - 10 - (EN***)



Eaton Hydraulics, Incorporated 14615 Lone Oak Road Eden Prairie, Minnesota 55344-2287



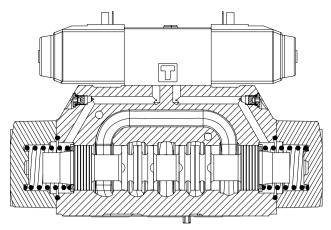
Plug/Orifice Options			
Model	"A" Plug	"B" Plug	"C" Plug 🗄
DG5V-8-S/H-10	No plug required	237588	
DG5V-8-S/H-E-10	237588	113000	
DG5V-8-S/H-X-10	No plug required	No plug required	
DG5V-8-S/H-E-K/Q/R/S-10	237588	44.2000	471119
DG5V-8-S/H-X-E-K/Q/R/S-10		113000	
DG5V-8-S/H-X-K/Q/R/S-10	No plug	Nonlug	
DG5V-8-S/H-X-E-K/Q/R/S-10 (T Omitted)	No plug required	No plug required	
DG5V-8-S/H-X-E-T-K/Q/R/S-10		113000	No plug required
B Socket head set screw	•	•	

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⊗ Spool Type	Part Number
0	02-324575
1	02-324576∎
2	02-324577
3	02-324578
4	02-324579
6	02-324580
7	02-324581
8	02-324582
9	02-324583
11	02-324576
31	02-324578
33	02-324584
52	02-324585
521	02-324585

• Assemble with narrow center land towards "A" end of valve.

Assemble with narrow center land towards "B" end of valve.



Spring Centered Cross Sectional View

★ Centering Spring Options			
Part No.	Description	Spool Types	
783665	Centering	2,3,6,7,31, 33,52,521	
02-321216	Spring●	0,1,11,9	
926840		4,8	

• Omit centering springs for "A" Spring Offset models.

***** Pilot Valve Options

Valve els /3(S)-
-(-)
-*-6*
/M-*-6*
N-*-6*
-*-6*
/M-*-6*
M-*-6*
-*-6*
M-*-6*
-*-6*
/M-*-6*
N-*-6*
-*-6*
M-*-6*

Spool (See table) (Type 2 shown)
Refer to other end of valve for part numbers
△ Included in 02-329323 F3 Seal Kit
♡ Included in 02-330405 F6 Seal Kit

▲ Included in 02-330404 Std. Seal Kit

Included in 02-329322 Stroke Adj. Kit

♦ Included in 02-329325 Fastener Kit

♦ Not available for sale

Seal Kit Note:

All internal seals of the mainstage are F3 (Viton®). Mounting face seals are standard (Buna-N). F6 seals are special (Nitrile) and are used throughout the valve assembly.

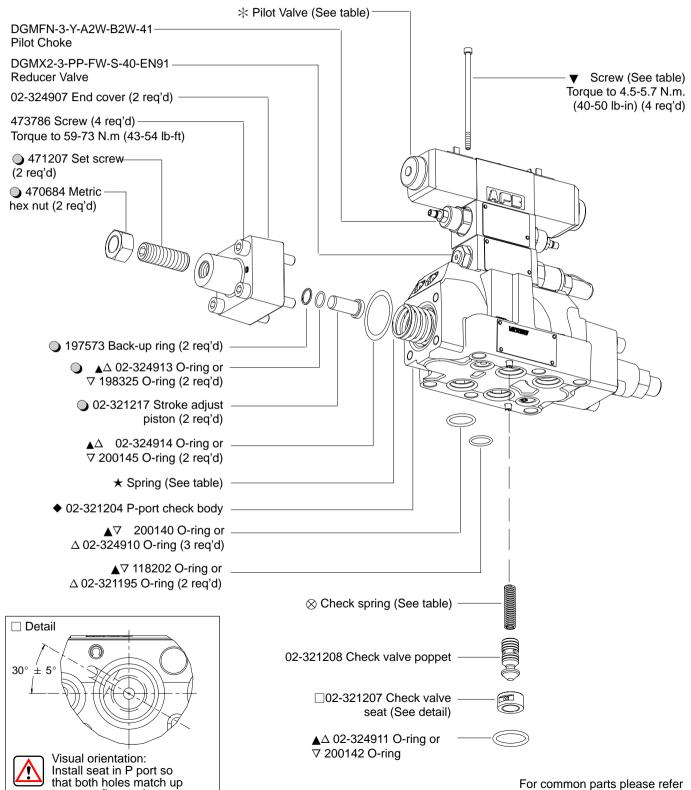
® Viton is a registered trademark of E.I. DuPont

DG5V - 8 - S/H - *(C) -1/2/3/7/8/27/28 - K/Q/R/S - 10 Spring Centered w/ Spool Control & Check Valve Options

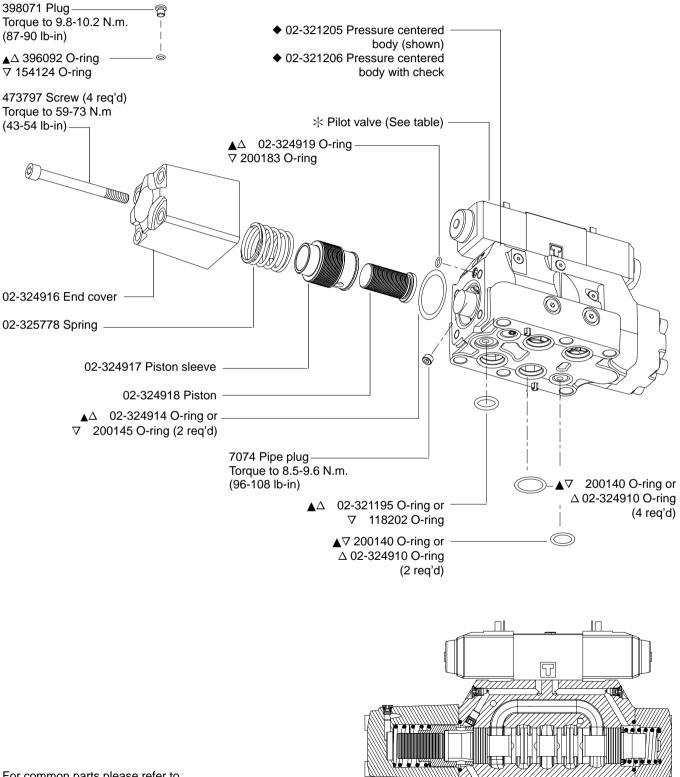
to create flow path.

▼ Mounting Bolt Options		
Bolt (4 req'd)	Model	
417415	Reducer Module/ Pilot Choke	
417411	Pilot Choke	
417411	Reducer Module	
Torque to 4.5–5.7	7 N.m (51–64 lb.in.)	

\otimes Check Spring Options		
Part No.	Description	
02-321211	K-0,3 bar (5 psi) spring	
02-321212	Q-2,4 bar (35 psi) spring	
02-321213	R-3,4 bar (50 psi) spring	
02-321214	S -5,2 bar (75 psi) spring	



DG5V - 8 - S/H - *D - 10 Pressure Centered Models



Pressure Centered Cross Sectional View (Stroke Adjustment on Cylinder "B" End Only)

For common parts please refer to Spring Centered layout

Model Code

(R) (F*) - DG5V **(B)** (**) (*) = Ч [7] 3 4 6 8 15 9 10 [11] 12 [13] 14

1 Special Seals

- (Omit if not required)
- F3 Seals for fire resistant fluids
- F6 Seals for water glycol

2 Directional Control Valve

DG5V - Subplate mounting: solenoid controlled; pilot operated. Pressure rating 350 bar (5000 psi) for all ports.

3 Valve Size

8 - Valve size CETOP 8, NFPA D08

4 Pilot Valve Type

- H CETOP 3 High performance
- S CETOP 3 Standard performance

5 Reducer Module

(Omit if not required)

WARNING



When the standard performance pilot is selected, the reducer module is required to limit high

drain line pressure transients generated during shifting.

6 Gauge Ports

Blank - .4375-20 UNF-2B Thread **B** -¹/₄ BSP Thread

7 Spool Types

- 0 -Open to T all ports
- 1 -Open P&A to T, closed B
- 2 -Closed to T all ports
- Closed P&B, open A to T 3 -
- Tandem P to T, closed crossover 4 -
- Closed P only, open A&B to T 6 -
- Open P to A&B, closed T 7 -
- 8 -Tandem P to T, open crossover
- Open to T all ports over tapers 9 -
- 11 Open P&B to T, closed A
- 31 Closed P&A, open B to T
- 33 Closed P, open A&B to T over tapers
- 52 Closed center, regen. by sol. 'A'
- 521 Closed center, regen. by sol. 'B'

8 Spool/Spring Arrangement

- Α-Spring offset to 'A' port
- В Spring centered with solenoid 'A' removed
- C -Spring centered
- D -Pressure centered
- F -Spring offset to 'A' port, shift to center
- N -No-spring detented (pilot valve only)

9 Left Hand Build

L - Single solenoid models only, omit if not required.

10 Manual Override Options

CETOP 3 piloted models only, omit if not required.

- Blank Plain override in solenoid ends only
- Η-Waterproof override in solenoid ends only
- Waterproof override in both ends of H2single solenoid
- P2- Plain override in both ends of single solenoid
- Lockable manual override in Υ solenoid ends only (DC models only)
- Z No override in either end

11 Fast Response

X - Not available for pilot pressures above 210 bar (3000 psi).(Omit for standard internal pilot pressure models)

12 Spool Control Modifications

(Omit if not required)

- Stroke adjustment (both ends) (not available on D models)
- Pilot choke adjustment (available 2 on all models)
- 3 Pilot choke and stroke adjustments (both ends) (available on D models)
- 7 -Stroke adjusters on 'A' port end only (not available on D models)
- Stroke adjusters on 'B' port end 8 only (available on all models)
- 27 2 and 7 combined (not available on D models)
- 28 2 and 8 combined (available on al models)

13 External Pilot Pressure

E - External pilot pressure. Omit for internal pilot pressure models.

14 Internal Pilot Drain

T - Internal pilot drain to 'T' port. Omit for internal pilot pressure models.

15 Check Valve in Pressure Port

Omit if not required.

- K 0,3 bar (5 psi) check
- Q 2,5 bar (35 psi) check
- R 3,5 bar (50 psi) check
- S 5,0 bar (75 psi) check

Model Code (continued)

16 Solenoid Energization Identity

Blank - Standard arrangement for ANSI B93.9 (i.e. energize solenoid A to follow flow P to A).

V - Solenoid identification determined by position of solenoid (i.e. solenoid A at port A end/solenoid B at port B end).

Note

4 and 8 type spools are always V. Solenoid energization identity is independent of mainstage porting.

17 Heading Electrical Flag Symbol

M - Features and options for pilot valve.

18 Pilot Valve Monitoring Switch

(Omit if not required)

- S3- Limit switch normally open, wired to electrical connector with PA/PB/PA5 (H piloted models only)
- S4- Limit switch normally closed, wired to electrical connector with PA/PB/PA5
 (H piloted models only)
- S5- Limit switch FW, FJ (H piloted models only)
- **S6-** Position switch with U coils
- (H piloted models only)

19 Coil Type

- F Flying lead (required for wiring housing option)
- KU Top exit flying lead
- P Plug in
- SP1-Single 6.3mm spade
- SP2- Dual 6.3mm spade
- U ISO 4400 (DIN 43650)
 X1 Flameproof solenoids BASEEFA/CENELEC
- (S piloted models only) X2 - Explosion proof solenoids CSA/UL
- (S piloted models only)
- X3 Explosion proof solenoids BASEEFA ExS (S piloted models only)

20 Electrical Connections

- (F type coils only, omit if not required)
- PA Insta-plug, male receptacle only
- PB Insta-plug, male and female
- receptacle
- PA3-3-pin connector
- PA5-5-pin connector
- T Wired terminal block (wiring housing option also required)

21 Wiring Housing

- W 1/2" NPT threaded connection
- J 20mm threaded connection

22 Electrical Options

- (Omit if not required)
- U-type coils only
- 1- Fitted connector
- Fitted connector and variable grommet
- 3- Fitted connector with lights

23 Solenoid Indicator Lights

(Omit if not required)

24 Surge Suppressor/Damper

- (DC voltages only, omit if not required)
- D1- Encapsulated diode (industrial applications)
- D2- Encapsulated diode (mobile applications)
- D7- Encapsulated transzorb

25 Coil Voltage Identification Letter

(Voltages available upon request)

26 Pilot Valve Port Orifices

(Omit if not required)

27 Design Number

28 Special Modifications

(Omit if not required)

Part Number	Main Stage Spools
02-324575 Type "0"	
02-324576 Type "1"	A Port End
02-324577 Type "2"	
02-324578 Type "3"	A Port End
02-324579 Type "4"	
02-324580 Type "6"	
02-324581 Type "7"	
02-324582 Type "8"	
02-324583 Type "9"	
02-324576 Type "11"	A Port End
02-324578 Type "31"	A Port End
02-324584 Type "33"	
02-324585 Type "52"	A Port End
02-324585 Type "521"	A Port End