TRUELCO



MP-4

Manual Reset Relay

FEATURES

- 316 stainless steel construction (models to N.A.C.E. MR0175 available).
- Easy to close with pilot signal pressures as high as 100 psi.
- Can be repaired without removing relay from system or panel.
- May be used in pneumatic or hydraulic systems.
- · 'Lock Closed' design prevents relay from automatically opening.
- Viton and nitrile seals are utilized for dependability.
- Design minimizes malfunctions due to supply system debris.
- Inconel X-750 spring assures dependability in most corrosive environments.

OPTIONS

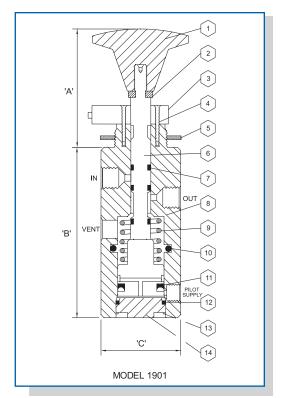
- 30 psi closing spring.
- Stem protector to prevent external debris accumulation on relay shaft.
- Green or red knob colors (black is standard).

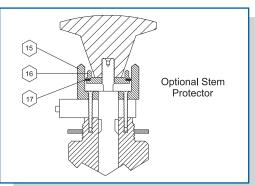
GENERAL DESCRIPTION:

The Ruelco 'MP-4' relay is a multi-pressure control valve for production control and safety systems. It functions as a manual reset, pilot operated, normally closed, block and bleed valve. Its simple and compact design makes maintenance and repair easy. The MP-4 does not have to be removed from its control panel or system loop if repair or maintenance is necessary.

Parts List For Manual Relay Model MP-4

Item	Qty.	Description	Material	Part No.
		D		
IA	I	Black Knob	Phenolic	ZO-200-001
IB	_	Red Knob	Phenolic	ZO-200-002
IC	_	Green Knob	Phenolic	ZO-200-003
2	I	Lock Nut	316 St. Stl.	T6-08K-0F3
3	I	Detent Assembly	316 St. Stl.	10-005-000
4	2	Screw	316 St. Stl.	T3-632-0G3
5	I	Panel Mount Nut	316 St. Stl.	10-006-000
		Shaft Assembly	316 St. Stl.W/	
6A	I	With Delrin Piston	Delrin	19-005-0A0
6B	_	With St. Stl. Piston	316 St. Stl.	19-005-0A1
7*	3	Shaft Seal	Viton	VO-009-75H
8		Body	316 St. Stl.	19-001-0A0
9A	I	20 PSI Spring	Inconel X-750	10-024 -000
9B	_	30 PSI Spring	Inconel X-750	10-017-000
10*	I	Body Seal	Viton	VO-118-75T
11*		Piston Seal	Nitrile	NU-209-70H
12*	1	Base Seal	Viton	VO-019-75H
13		Retaining Ring	316 St. Stl.	S2-910-093
I4A	I	Delrin Base	Delrin	19-004 -000
I4B	_	St. Stl. Base	316 St. Stl.	19-004 -001
15	1	Stem Protector Housing	Delrin	10-015-000
16		Seal Washer	Delrin	10-016-000
17#	- 1	Stem Protector Seal	Nitrile	NU-210-70H
18	-	Rep. Kit W/O Protector	* Items	19-006-000
19	_	Rep. Kit W/ Protector	* & # Items	19-007-000





Dimensions Inch (MM)

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'A' (Closed / Open)	2.36/2.73 (60/69.3)			
'B'	3.25 (82.5)			
,C,	1.5 (38.1)			
"In" and " Out" Port Size	I/4" NPT			
Pilot Port Size	I/8" NPT			
Panel Mount Hole	1.0 (25.4)			
Max. Panel Thickness	.18 (4.6)			
Weight	1.6 Lb. (.72 Kg.)			

Specifications P.S.I. (Bar)

Valve Body Max.W.P.	150 (10.3)
Pilot Cap Max.W.P.	125 (8.6)
Ambient Temp.	-20 to 250 deg. F
Range	-29 to 122 deg. C
Minimum Pilot	25 (1.7) with
Signal Pressure	20 PSI Spring
To Hold	35 (2.4) with
Relay Open	30 PSI Spring.
C _v Factor	.34

Ordering Code: 1901 X 2 X X X X

