

# 25W

INDUCTION MOTOR, REVERSIBLE MOTOR  
□80mm TERMINAL BOX TYPE

## ■ INDUCTION MOTOR - CONTINUOUS RATING

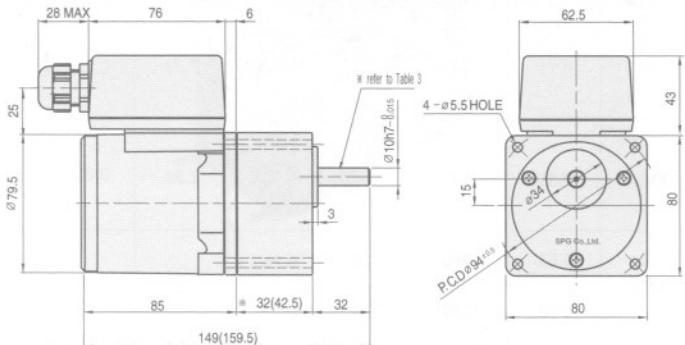
SIZE mm sq.	Type	Poles	Output	Voltage	Frequency	Duty	Rated Load			Starting Torque	Capacitor		
			(W)	(V)	(Hz)		Current (A)	Speed (rpm)	Torque (kg-cm) (N-m)	(kg-cm)	(N-m)	(uF)	
80	S8I25GA-T	4	25	1 Ø 110	60	Cont.	0.51	1600	1.60	0.160	1.80	0.180	6.0
	S8I25GA-T1												
	S8I25GB-T	4	25	1 Ø 220	60	Cont.	0.23	1550	1.65	0.165	1.80	0.180	1.5
	S8I25GB-T1												
	S8I25GC-T	4	25	1 Ø 100	50	Cont.	0.57	1250	2.00	0.200	1.45	0.145	6.0
	S8I25GC-T1												
	S8I25GD-T	4	25	1 Ø 200	50	Cont.	0.30	1250	2.00	0.200	1.45	0.145	1.5
	S8I25GD-T1												
	S8I25GX-T	4	25	1 Ø 220	50	Cont.	0.23	1200	2.10	0.210	1.10	0.110	1.3
	S8I25GX-T1												
	S8I25GX-TCE	4	25	1 Ø 240	60	Cont.	0.25	1200	2.20	0.220	1.30	0.180	—
	S8I25GX-T1CE												
	S8I25GU-T	4	25	3 Ø 200	50	Cont.	0.26	1300	1.95	0.195	3.50	0.350	—
	S8I25GU-T1												
	S8I25GU-TCE	4	25	3 Ø 200	60	Cont.	0.24	1550	1.65	0.165	2.90	0.290	—
	S8I25GU-T1CE												
	S8I25GT-T	4	25	3 Ø 220	50	Cont.	0.28	1350	1.90	0.190	4.20	0.420	—
	S8I25GT-T1												
	S8I25GT-TCE	4	25	3 Ø 220	60	Cont.	0.24	1600	1.60	0.160	3.50	0.350	—
	S8I25GT-T1CE												
	S8I25GS-T	4	25	3 Ø 380	50	Cont.	0.14	1250	2.00	0.200	3.15	0.315	—
	S8I25GS-T1												
	S8I25GS-TCE	4	25	3 Ø 400	60	Cont.	0.14	1250	2.10	0.210	2.50	0.250	—
	S8I25GS-T1CE												
	S8I25GS-T	4	25	3 Ø 415	60	Cont.	0.15	1300	1.95	0.195	3.75	0.375	—
	S8I25GS-T1												
	S8I25GS-TCE	4	25	3 Ø 440	60	Cont.	0.15	1300	2.10	0.210	4.40	0.440	—
	S8I25GS-T1CE												

- "CE" marked at the end of the model name indicates that it is thermally protected type which has received CE marking (File NO. E9766002E01, Certificate Institute: TÜV Rhinland) with built-in TP.
- "TP" marked at the end of the model name indicates that it is standard motor with Thermal Protector mounted. S8I25GX-T, S8I25GS-T is thermally protected type with TP mounted.
- In case 3 phase 380V motor is controlled with inverter, please be careful to use considerin
- There is no marked the 'L' code for it is an exclusive use.

# DIMENSIONS

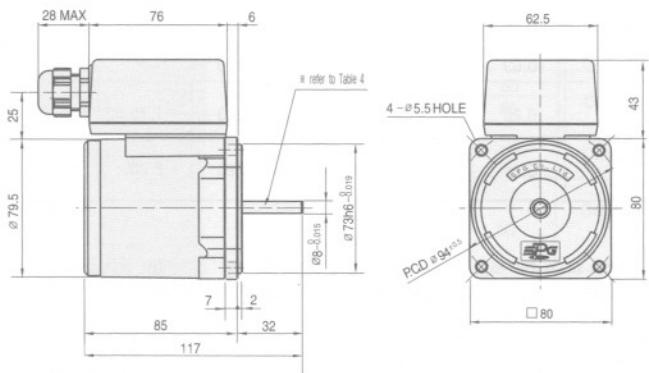
## ▼ GEARED MOTOR

\*MOTOR MODEL : S8(I,R)25G□-T  
\*HEAD MODEL : S8□A3□~S8□A200□



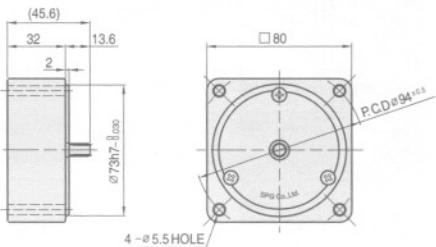
## ▼ MOTOR

\*MOTOR MODEL : S8(I,R)25□□-T



## ▼ INTER-DECIMAL GEAR HEAD

\*MODEL : S8GX10B



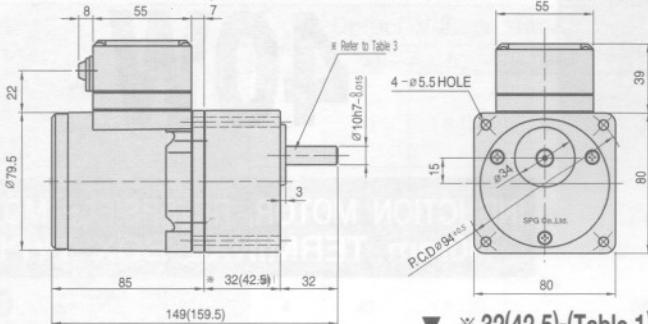
## ▼ WEIGHT-(Table 2)

PART	WEIGHT(kg)
INDUCTION MOTOR	1.60
REVERSIBLE MOTOR	1.65
DECIMAL GEARHEAD	0.43
GEAR HEAD	S8□A3□~S8□A18□ 0.43
	S8□A20□~S8□A40□ 0.57
	S8□A50□~S8□A200□ 0.61

# DIMENSIONS

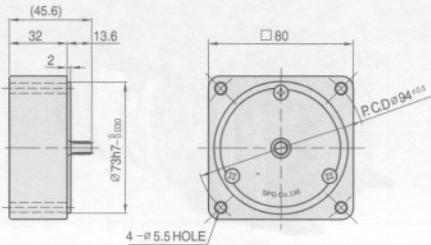
▼ GEARED MOTOR

\*MOTOR MODEL : S8(I,R)25G□-T1 \* HEAD MODEL : S8□A3□~S8□A200□

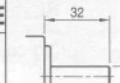
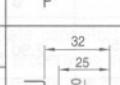


▼ INTER-DECIMAL GEARHEAD

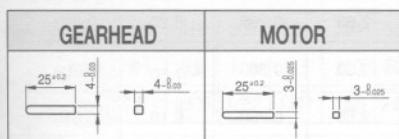
\* MODEL : S8GX10B



▼ SPEC for output shaft of gearhead-(Table 3)

MODEL	TYPES OF OUTPUT SHAFT
<b>STRAIGHT TYPE</b>	
S8SA3 □ ~S8SA200 □	
<b>D-CUT TYPE</b>	
S8DA3 □ ~S8DA200 □	
<b>KEY TYPE</b>	
S8KA3 □ ~S8KA200 □	

▼ KEY SPEC



▼ \* 32(42.5)-(Table 1)

GEAR RATIO	SIZE(mm)
S8□A3□~S8□A18□	32
S8□A20□~S8□A200□	42.5

#### ▼ SPEC for output shaft of motor-(Table 4)

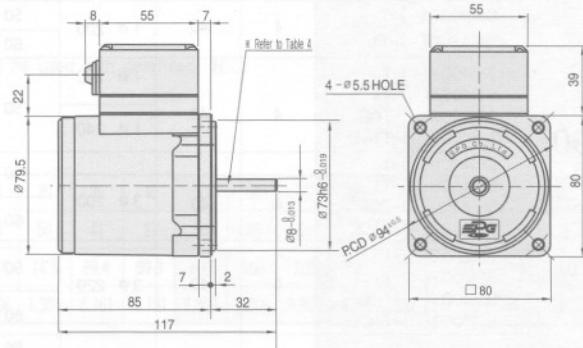
MODEL	TYPES OF OUTPUT SHAFT
GEAR TYPE	
S8(I,R)25G □-T S8(I,R)25G □-T1	
Straight Type	
S8(I,R)25S □-T S8(I,R)25S □-T1	
D-CUT TYPE	
S8(I,R)25D □-T S8(I,R)25D □-T1	
KEY TYPE	
S8(I,R)25K □-T S8(I,R)25K □-T1	

## ▼ WEIGHT-(Table 2)

PART	WEIGHT(Kg)
INDUCTION MOTOR	1.55
REVERSIBLE MOTOR	1.60
DECIMAL GEARHEAD	0.43
GEAR HEAD	S8□A3□ ~S8□A18□
	S8□A20□ ~S8□A40□
	S8□A50□ ~S8□A200□

▼ MOTOR

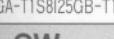
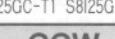
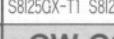
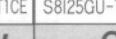
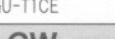
\*MOTOR MODEL : S8(L.R)25 □□-T1



## SCHEMATIC DIAGRAMS

The direction of motor rotation is as viewed from the front shaft end of the motor.  
Circled number is the terminal number inside terminal box.

## ■ INDUCTION MOTOR

S8I25GA-T	S8I25GB-T	S8I25GC-T	S8I25GD-T		S8I25GX-T	S8I25GX-TCE	S8I25GU-T	S8I25GT-T	S8I25GU-TCE	S8I25GT-TCE
S8I25GA-T1	S8I25GB-T1	S8I25GC-T1	S8I25GD-T1		S8I25GX-T1	S8I25GX-T1CE	S8I25GU-T1	S8I25GT-T1	S8I25GU-T1CE	S8I25GT-T1CE
<b>CW</b>	<b>CCW</b>	<b>CW,CCW</b>	<b>CW</b>		<b>CCW</b>		<b>CW</b>		<b>CCW</b>	
										
Earth	Earth	Earth	CW		CCW		CW		CCW	
④ Black ③ Brown ① White ② Gray Cap	④ Black ② Gray ① White ③ Brown Cap	③ Black ④ Earth ① White ② Brown Cap ④ CW CCW	① Black(U) R ② White(V) S ③ Gray(W) T ④ →		① Black(U) R ② White(V) S ③ Gray(W) T ④ →		① Black(U) S ② White(V) R ③ Gray(W) T ④ →		① Black(U) S ② White(V) TP ③ Gray(W) T ④ →	

REVERSIBLE MOTOR		Earth	Earth	Earth	Earth
S8I25GS-TCE	S8I25GS-T	S8R25GA-T, S8R25GB-T	S8R25GQ-T, S8R25GQ-TCE	S8R25GA-T(↑), S8R25GQ-T(↑) S8R25GC-T(↑), S8R25GD-T(↑)	
S8I25GS-T1CE	S8I25GS-T1	S8R25GA-T1, S8R25GB-T1 S8R25GD-T, S8R25GD-T1 S8R25GC-T1, S8R25GD-T1	S8R25GQ-T1, S8R25GQ-T1CE	S8R25GA-T1(↑), S8R25GQ-T1(↑) S8R25GC-T1(↑), S8R25GD-T1(↑) S8R25GA-TCE, S8R25GQ-TCE S8R25GD-TCE, S8R25GC-T, S8R25GD-TCE S8R25GA-T1CE, S8R25GQ-T1CE, S8R25GQ-T1CE	

The diagram illustrates five different connection methods for a three-phase motor, each labeled with its respective sequence:

- CW,CCW**: The first diagram shows a standard star connection where phases Red(V), Black(U), and Brown(W) are connected to a common neutral point.
- CW,CCW**: The second diagram shows a delta connection where phases Red(V), Black(U), and Brown(W) are connected in a closed loop.
- CW,CCW**: The third diagram shows a star connection with an additional Earth connection between the neutral point and the frame.
- CW,CCW**: The fourth diagram shows a delta connection with an additional Earth connection between the neutral point and the frame.
- CW,CCW**: The fifth diagram shows a star connection with an additional Earth connection between the neutral point and the frame.

Change the direction of motor rotation only after the motor stops completely. If an attempt is made to change the direction of rotation while the motor is running, the motor may ignore the reversing command or change its direction of rotation after some delay. ① ② ③ ④: Terminal NO.